PRE-QUALIFYING EXAMINATION FOR FORMATION OF THE POST OF ASSISTANT WORKS MANAGER (AWM), IN GROUP 'B' IN LEVEL-8 OF RSRP RULES 2016, AGAINST 30% QUOTA IN MECHANICAL DEPARTMENT

Date: 27.02.2022 Time:3.00 hrs

Maximum Marks: 100

निर्देश

1. सभीप्रश्न 100% वस्तुनिष्ठहैं।

2. सभीउम्मीदवारनीलीयाकालीस्याही/बॉलप्वाइंटपेनकाप्रयोगकरें।सभीप्रश्नोंकाउत्तरउसीरंगकीस्याहीसे दियाजानाचाहिएजिसकाउपयोगफ्लाईलीफ / उत्तरपस्तिकाकेपहलेपष्ठकोलिखनेकेलिएकियाजाताहै।

3. सभीप्रश्नबहुविकल्पीयहैं औरकेवलएकसहीविकल्पहै। अंग्रेजीकेसाथ-साथप्रश्नोंकहिंदीसंस्करणोंकेलिएप्रश्नसंख्याकेसामनेबड़े अक्षरों (ए, बी, सीयाडी) मेंउत्तरलिखेजानेचाहिए।

4. 110प्रश्नहैंलेकिनकेवल100 प्रश्नोंकेउत्तरदेनेहैं।प्रत्येकप्रश्नसमानअंककाहोताहै।

5. यदिकिसीउम्मीदवारनेआवश्यकप्रश्नोंसेअधिकउत्तरदिएहैं, तोपहलेप्रयासिकएगए 100 प्रश्नोंकाहीमूल्यांकनिकयाजाएगाऔरबाकीकोअनदेखाकरिदयाजाएगा।

6. नकारात्मकंअंकलागूहैंऔरप्रत्येकगलतउत्तरकेलिएनकारात्मकअंकहोंगे।प्रत्येकप्रश्नकेलिएआवंटित अंकोंकाएकतिहाई (1/3) गलतउत्तरकेलिएकाटलियाजाएगा।

7. उत्तरोंकीप्रामाणिकतासुनिश्चितकरनेकेलिए, किसीभीरूपमेंओवरराइटिंग, कटिंग, सुधार, स्ट्राइक, री-राइटिंग, इरेज़िंगकीअनुमतिनहींहै।इसतरहकेसुधारकेमामलेमेंशून्यअंकदिएजाएंगे।

8. मोबाइलफोनयाकैलकुलेटरकाप्रयोगप्रतिबंधितहै।

9. अंग्रेजी औरहिंदी संस्करणके बीचिक सीभी विसंगतिक मामले में, अंग्रेजी संस्करणमान्यहोगा।

Instructions to the candidates

1. All questions are 100% objective.

- All candidates should use blue or black ink/ball point pen. All questions should be answered using the same colour of ink used for writing Fly leaf/first page of answer book.
- 3. All questions are multiple choice with only one correct option. Answers should be written in Capital letters (A, B, C or D) against the question number for English as well as Hindi versions of question.

4. There are 110 questions but only 100 questions are to be answered. Each

question carries equal marks.

5. If any candidate has answered more than required questions, the first attempted 100 questions only will be evaluated and rest will be ignored.

6. Negative marks are applicable and there shall be negative marks for each incorrect answer. One third (1/3rd) of the marks allotted for each question will be deducted for wrong answer.

To ensure authenticity of answers, no overwriting, cutting, corrections, striking, re-writing, erasing in any form is permitted. Zero marks will be awarded in case

of such corrections.

8. Use of mobile phones or calculator is prohibited. In case of any discrepancy between English and Hindi version, English version will prevail.

1.	Which of the following	countries	is nota	permanent	member	of the U	IN Security
	Council?						

- A. Russian Federation
- B. China
- C. India
- D. France
- 2. Which of the following is true about the Constitution of India?
 - A. It was passed and adopted on 26.11.1949
 - B. It came into force on 26.01.1950.
 - C. B.R. Ambedkar is known as the father of the Constitution.
 - D. All the above statements are correct.
- 3. Who was the First Chief of Defence Staff of India
 - A. Field Marshall K M Cariappa
 - B. General Manoj MukundNaravane
 - C. Admiral R Hari Kumar
 - D. General BipinRawat
- 4. Who is the present Chief Justice of the Supreme Court of India?
 - A. Justice N. V. Ramana
 - B. Justice RanjanGogoi
 - C. Justice K Subba Rao
 - D. Justice S A Bobde
- 5. The winner of the T20 World Cup in 2021 was
 - A. India
 - B. New Zealand
 - C. Australia
 - D. England
- 6. The full form of KRCL is
 - A. Kerala Rajasthan Coach and Locomotives
 - B. Karnataka Railway Carriage Limited
 - C. Kapurthala Rail Coach Limited
 - D. Konkan Railway Corporation
- 7. Arrange the states in order of increasing population.
 - (i) Jharkhand (ii) Uttar Pradesh (iii) Meghalaya
 - A. (i), (ii), (iii)
 - B. (iii),(ii),(i)
 - C. (iii),(i),(ii)
 - D. (ii), (i), (iii)
- 8. Match the States with their Capital City

States :(i) Kerala (ii) Haryana (iii) Goa (iv) Nagaland

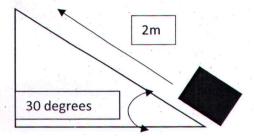
Capital:(a) Panaji (b) Kohima(c) Chandigarh(d)Thiruvananthapuram

- A. (i) and (a), (ii) and (b), (iii) and (c), (iv) and (d)
- B. (i) and (a), (ii) and (c), (iii) and (b), (iv) and (a)
- C. (i) and (d), (ii) and (c), (iii) and (a), (iv) and (b)
- D. (i)and (b), (ii) and (d), (iii) and (a), (iv) and (b)

- 9. Which of the following are effective precautions against COVID-19 infection
 - A. Wearing Mask, maintaining social distance and ensuring hand hygiene
 - B. Attending large gatherings in small and confined spaces
 - C. Not getting vaccinated
 - D. None of the above
- 10. Match the Currency with the Country
 - (i) Euro (ii) Rubble (iii) Taka (iv) Yuan

Country: (a) Russia (b) Bangladesh (c) Germany (d) China

- A. (i) and (c), (ii) and (a), (iii) and (b), (iv) and (d)
- B. (i) and (d), (ii) and (a), (iii) and (b), (iv) and (c)
- C. (i) and (c), (ii) and (b), (iii) and (a), (iv) and (d).
- D. (i) and (d), (ii) and (c), (iii) and (a), (iv) and (b)
- 11. What is the purpose of an OTP (One Time Password) in the context of Internet Banking?
 - A. It allows public access to carry out transaction from our bank account
 - B. It provides a second layer of protection in the face of weak passwords
 - C. It is a means to delay the transaction
 - D. The maximum amount of the transaction must be less than the OTP value
- 12. Which of the following is a salient feature of "Vista dome" Trains introduced by Indian Railways
 - A. The trains are capable of running at maximum speed to 200 kmph
 - B. The trains are composed of heritage coaches built during the pre-independence era
 - C. The trains are composed of coaches with large glass windows, glass roofs, observation lounges and rotatable seats
 - D. None of the above
- 13. Which of the following statements is true with respect to "Vande Bharat" Express
 - A. It is a train that connects the Cities of Delhi and Mumbai
 - B. It was designed and manufactured by ICF Perambur
 - C. It is a train introduced to mark India's 75th Independence day
 - D. None of the above.
- 14. The Governor of the Reserve Bank of India is
 - A. Shri RaghuramRajan
 - B. Dr. Urjit R. Patel
 - C. Shri Shaktikanta Das
 - D. Dr. D. Subbarao
- 15. Assume a frictionless inclined plane as given below:

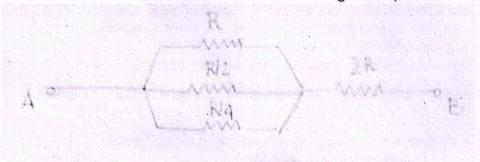


A block initially at rest is pushed up a distance of 2m along the inclined plane. The final velocity of the block is also 0. If the weight of the block is 10kgs, the work done in this process is:

- A. 0 J
- B. 98 J
- C. 196 J
- D. Cannot be computed
- 16. The solution to the two simultaneous equations given above is

$$X^2+Y^2=1$$
, $2x+Y=1$

- A. X = 4, Y = 5
- B. X = 1.5, Y = 2.1
- C. X = 7, Y = 2/9
- D. None of the above
- 17. Calculate the effective resistance for the following circuit (between A&B)



- A. 3R+3R/4
- B. 5R/4
- C. 15R/7
- D. 15R/4
- 18. Ramesh starts a road journey from Bengaluru to Mysuru. He drives at an average speed to 60 kmph. Swati starts her journey at an average speed of 75kmph from Bengaluru to Mysuru one hour after Ramesh. Assume distance between the two cities as 180 km. Select the correct option.
 - A. Ramesh will reach Mysuru 24 minutes before Swati
 - B. Ramesh will reach Mysuru 24 minutes after Swati
 - C. Ramesh will reach Mysuru 40 minutes before Swati
 - D. Ramesh will reach Mysuru 40 minutes after Swati
- 19. A cube has side of length 10 units. What is the radius of a cylinder having height of 10 units and the same volume as the cube?
 - A. 10
 - B. 11.28
 - C. 5.64
 - D. 20

- 20. The correct statement about the work done by a force acting on a rigid body is:
 - A. It is computed as the product of magnitude of force and displacement in the direction of application of force
 - B. It is the product of magnitude of force and distance moved
 - C. It is the product of magnitude of force and displacement
 - D. None of the above statements are correct
- 21. A man is 2 times as old as his son. After 10 years, the difference in the ages is 15years. What are their current ages?
 - A. Son-20, Father 40.
 - B. Son-15, Father 30.
 - C. Son-25, Father 40.
 - D. Son-25, Father 50
- 22. In order to achieve a better surface finish while turning on a machine tool (lathe):
 - A. Increase depth of cut
 - B. Use a dead centre at the tailstock instead of a live centre
 - C. Use a smaller depth of cut and greater spindle speed
 - D. None of the above is correct.
- 23. Fatigue strength for a material is defined in terms of.
 - A. A constant cycle stress amplitude
 - B. No. of loading cycle for which the material can withstand a constant cycle stress amplitude.
 - C. Both (A) and (B).
 - D. None of the above.
- 24. Some of the hardness testing methods available are-
 - A. Brinell
 - B. Rockwell
 - C. Both (A) and (B).
 - D. Slater in addition to (A) and (B) above.
- 25. Which of the following statement are true?
 - A. Transition from elastic to plastic behaviour is known as yielding.
 - B. Plastic deformation in metals is a reversible kind of deformation.
 - C. Metals undergo only elastic deformation under all conditions.
 - D. All the above are correct.
- 26. Transformers are useful for-
 - A. Stepping up/down DC voltages.
 - B. Stepping up/down AC voltages.
 - C. Both (A) and (B) are correct.
 - D. Both (A) and (B) are wrong.
- 27. The Axle Load of AC 3 tier LHB Coach is
 - A. 65 Tonnes
 - B. 20.32 Tonnes
 - C. 81.28 Tonnes
 - D. 16.25 Tonnes

- 28. Which Locomotive is suited for hauling freight trains consisting of loaded BOXN wagons?
 - A. YDM4
 - B. ZDM3
 - C. X Class Locomotive
 - D. WAG9
- 29. 5S is a system for organizing spaces so that work can be performed effectively, efficiently and safely. Based on this, which of the following statements is correct?
- (i) The focus of 5S is to put everything where it belongs and keep the work place clean
- (ii) Implementation of 5S results in increased costs
- (iii) The origin of 5S is attributed to the Toyota Production System
 - A. Statements (i) and (ii) are correct. Statement (iii) is incorrect
 - B. Statements (i) and (iii) are correct. Statement (ii) is incorrect
 - C. Statements (ii) and (iii) are correct. Statement (i) is incorrect
 - D. All three statements are incorrect
- 30. Which of the following instrument is used for measuring temperature inside a furnace?
 - A. Anemometer
 - B. Barometer
 - C. Thermocouple
 - D. Piezometer
- 31. Select the correct option for the effect of increasing Carbon content in Steel
 - A. Raises tensile strength, and machinability. Lowers resistance to corrosion.
 - B. Raises creep resistance. Lowers brittleness
 - C. Raises tensile strength and hardness. Lowers ductility, toughness and machinability
 - D. Carbon has no effect on the property of steel
- 32. The Specification for Axles used in BG Electric locomotives is
 - A. IRS M 41
 - B. IRS BG Loco
 - C. IRS R 43
 - D. IRS R 16
- 33. The Plan head pertaining to acquisition of Machinery and Plant through Works Program is
 - A. Plan Head 21
 - B. Plan Head 22
 - C. Plan Head 41
 - D. Plan Head 42
- 34.In the context of inventory control, for best Inventory performance results we must combine ABC analysis & VED analysis as follows
 - A. Focus on Desirable and A Category items
 - B. Focus on Desirable and C Category items
 - C. Focus on Vital and C Category items
 - D. None of the above
- 35. How is Earnest Money different from Security Deposit?
 - A. Former is relevant before opening of tender and later is relevant after issue of LOA
 - B. Former is relevant after issue of LOA and later is relevant before opening of tender
 - C. Both are compulsory for PAC procurement cases
 - D. They are both one and the same thing.

- 36. One major difference between the ICF design coach and the LHB Coach is
 - A. ICF Coach uses coils springs for primary and secondary suspension whereas LHB Coaches are provided with Laminated Bearing Springs
 - B. ICF coaches use ferritic stainless steel in the roof whereas LHB coaches use austenitic stainless steel in the roof
 - C. Brakes are applied in ICF coach on the tread of the wheel, whereas in LHB coaches disc brakes are provided
 - D. ICF coaches are fit for 150 kmph whereas LHB coaches are fit for 180 kmph
- 37. The voltage used for Electric Traction in Indian Railways is
 - A. 25000 Volts
 - B. 440 Volts
 - C. 240 Volts
 - D. 110 V DC
- 38. The track gauge for Broad Gauge in Indian Railways is
 - A. 1000 mm
 - B. 1676 mm
 - C. 1600 mm
 - D. 1435 mm
- 39 Which of the following are identified as Hazardous Waste in RWF's Work Instruction for Hazardous Waste Management
 - A. Used PPEs, Canteen Waste, Sewage water and Scrap Wood
 - B. Asbestos Gaskets, Used Oils and Paint Sludge.
 - C. Turnings and Borings, Skull and Slag
 - D. None of the above
- 40. Which of the following are applicable safety precautions while carrying out welding?
 - A. Synthetic Clothes are preferred over cotton clothes
 - B. Earthlings lead should be secured firmly as close to the welding location as possible
 - C. For eye protection use sun glasses
 - D. All of the above are essential for safety during welding
- 41. The density and yield strength of steel are approximately in the range:
 - A. 15 g/cu.cm and yield strength of 10000 MPa
 - B. 7.8 g/cu.cm and yield strength of 350 MPa
 - C. 2 g/cu.cm and yield strength of 1000 MPa
 - D. 7.8 g/cu.cm and yield strength of 50 MPa
 - 42. When the axles are heated to a temperature above 800-degree C and cooled in air, the process is called
 - A. Tempering
 - B. Quenching
 - C. Melting
 - D. Normalizing
 - 43. Graphite powder increases the element of
 - A. Silicon
 - B. Manganese
 - C. Carbon
 - D. Phosphorous

- 44. What is the full form of PPE?
 - A. Public Private Enterprise
 - B. Personal Protective Equipment
 - C. Public Procurement Entity
 - D. Privilege Pass Entitlement
- 45. The following is true about machining centres -
 - A. Automatic tool changes and multiple operations results in productivity improvement
 - B. They earn more profit for machine builders
 - C. Both (A) & (B) are correct
 - D. Both (A) & (B) are incorrect
- 46. Which of the following are terms related to setting up of a local area network in your office?
 - A. Network cables
 - B. Switches
 - C. Both (A) & (B)
 - D. Neither (A) & (B)
- 47. Why do we need Antivirus software?
 - A. To increase the storage efficiency of a file
 - B. To protect a PC from malicious code attacks
 - C. To make fonts look better in PowerPoint
 - D. None of the above
- 48. What are the features/facilities available in the Human Resource Management System (HRMS) application developed by CRIS?
- (i) Privilege Pass can be issued using the HRMS App
- (ii) APARs can be filled using this App
 - A. Both (i) and (ii) are false
 - B. Only (i) is false, (ii) is true
 - C. Both (i) and (ii) are true
 - D. Only (ii) is false, (i) is true
- 49. What is the purpose of the UMID App?
- (i) It is the Urban Modern Integrated Dashboard for vendors of Indian Railways
- (ii) It is the Unique Medical Identity Card, for e-validation of identity of Railway Medical beneficiaries.
- (iii)It provides end-to-end solution for Medical Identity with complete Rule integration with built-in validation.
 - A. Item (i) is false, items (ii) and (iii) are true
 - B. Item (i) is true, items (ii) and (iii) are false
 - C. Item (i) and (iii) are true and item (ii) is false
 - D. Item (i) and (ii) are true and item (iii) is false
- 50. Match the wagon code with the type of Wagon
- (a) BLC (b) BCNHL (c) BOXN
- (i) Bogie Open Wagon(ii) Bogie Covered Wagon(iii) Bogie Container Flat Wagon
 - A. (a) = (i), (b) = (ii) and (c) = (iii)
 - B. (a) = (iii), (b) = (ii) and (c) = (i)
 - C. (a) = (ii), (b) = (i) and (c) = (iii)
 - D. (a) = (iii), (b) = (i) and (c) = (ii)

- 51. Match the Coach code with the Coach Type
- (a) LWSCN(b) WGSCN(c) WLRRM
- (i) ICF Type Non AC Sleeper Coach(ii) ICF Type Luggage cum Generator Car
- (iii) LHB Type Non AC Sleeper Coach
 - A. (a) = (i), (b) = (ii) and (c) = (iii)
 - B. (a) = (ii), (b) = (iii)and (c) = (i)
 - C. (a) = (iii), (b) = (i) and (c) = (ii)
 - D. (a) = (i), (b) = (iii) and (c) = (ii)
- 52. Identify the tests which are Destructive and Non-Destructive from the following
- (i) Tensile Test (ii) Izod Impact Test
- (iii) Dye penetrant test (iv) Ultrasonic flaw detection
 - A. All four are examples of destructive tests
 - B. All four are examples of non-destructive tests
 - Items (i) and (ii) are destructive tests and items (iii) and (iv) are nondestructive tests
 - D. Items (i) and (ii) are non-destructive tests and items (iii) and (iv) are destructive tests
- 53. What is the difference between Capital Expenditure and Revenue Expenditure?
 - A. Capital Expenditure is expenditure incurred on day to day work of Indian Railways. Revenue expenditure is the expenditure incurred for depreciation of its assets
 - B. Capital Expenditure is expenditure incurred due to depreciation of assets. Revenue expenditure is the expenditure incurred for construction of new lines of Indian Railways.
 - Capital expenditure is expenditure incurred on creation of assets.
 Revenue expenditure is the expenditure incurred in day-to-day operations of the Indian Railways
 - D. Both are one and the same thing
- 54. While finalizing the price for wheel sets to be sold to Non Railway Customers (NRC)
 - A. No profit is charged by RWF
 - B. No GST is applicable
 - C. Profit is charged by RWF
 - D. None of the above
- 55. The major cost component for a BOXN Axle is
 - A. The cost of PNG used in Axle Forge Shop
 - B. The cost of Labour in Axle Machine Shop
 - C. The cost of the steel bloom
 - D. The cost of metal cutting inserts
- 56. The major cost component of a BOXN wheel disc is
 - A. The electrical energy consumed in Steel Melting Shop
 - B. The cost of Graphite Mould Blanks
 - C. The cost of PNG used in the Normalizing Furnace
 - D. The cost of steel scrap
- 57. What is the purpose of Stock Verification?
 - A. To check whether the item is obsolete
 - B. To check whether the space occupied by the item can be reduced
 - C. To tally the book balance with the actual physical balance of the material
 - D. Stock verification serves no purpose

- 58. An employee who is superannuating can encash LAP up to
 - A. 300 days
 - B. 315 days
 - C. 30 days
 - D. 10 days
- 59. The facility of encashment of up to 10 days LAP at the time of availing privilege pass
 - A. Up to maximum of 30 days in the entire career
 - B. Up to maximum of 300 days in the entire career
 - C. Up to maximum of 120 days in the entire career
 - D. Up to maximum of 60 days in the entire career
- 60. What is the purpose of the "Staff Benefit Fund" (SBF)?
 - A. To serve as a source of income for the persons belonging to economically weaker section of society
 - B. To enable employees to secure personal loans at low interest rates
 - C. To provide additional amenities to the employees and their families that cannot be directly met out of the Revenue Grants
 - D. None of the above
- 61. When an employee is suspended from duty in terms of The Railway servants (Discipline & Appeal) Rules, 1968
 - A. The employee is eligible for subsistence allowance
 - B. The suspension is a minor penalty
 - C. The suspension is a major penalty
 - D. None of the above
- 62. Which of the following is a Major Penalty as per The Railway servants (Discipline & Appeal) Rules, 1968
 - A. Suspension
 - B. Recovery from his pay of the whole or part of any pecuniary loss caused to the Government or Railway Administration by negligence or breach of orders
 - C. Withholding of the Privilege Passes or Privilege Ticket Orders or both
 - D. Compulsory retirement
- 63. As per The Railway servants (Discipline & Appeal) Rules, 1968
 - A. A minor penalty can be imposed without conducting an enquiry.
 - B. No penalty can be imposed without conducting an enquiry.
 - C. A major penalty can be imposed without conducting an enquiry.
 - D. None of the above
- 64. The New Pension Scheme is applicable for employees
 - A. Recruited before 01-01-2004
 - B. Recruited after 01-01-1974
 - C. Recruited after 01-01-2004
 - D. Retiring after 01-01-2004
- 65. The maximum ceiling limit for availing child care leave is
 - A. 10 days during entire service
 - B. 180 days during entire service
 - C. 730 days during entire service
 - D. 365 days during entire service

- 66. A male Railway servant is eligible for paternity leave upto
 A. 15 days
 B. 10 days
 C. 30 days
 D. 365 days
- 67. RWF has Holiday Homes at
 - A. Ooty and Mysore
 - B. Shimla and Kodaikanal
 - C. Kanniyakumari and Nainital
 - D. Puri and Lucknow
- 68. Conditions under which compensation is payable as per the Workmen Compensation Act of 1923,
 - A. Fever or viral infection
 - B. Injury has resulted in disablement / death
 - C. Injury after wilful in disregard of safety instructions
 - D. All the above are correct.
- 69. As per the canons of financial property, no authority should exercise powers of sanctioning expenditure to pass an order which will be-
 - A. Directly / indirectly to its own advantage
 - B. Can sanction expenditure to its own advantage
 - C. Can sanction expenditure to its own advantage subject to a detailed speedy order
 - D. (A) & (B) are correct
 - 70.Line capacity means
 - A. No. of trains per day in a path
 - B. Sleeper density
 - C. Weight of Rails which can bear the formation of the path
 - D. None of the above
 - 71.ROR is not applicable to
 - A. New lines
 - B. Passenger amenities and safety works
 - C. Railway Electrification
 - D. None of the above
 - 72. Which of the following should not be used for extinguishing fire in electrical panels?
 - A. Water
 - B. Sand
 - C. Fire extinguisher
 - D. All of the above
 - 73. Electric Arc furnace cooling is done by
 - A. Water
 - B. Air conditioner
 - C. Oil
 - D. None of the above
 - 74. The PH value of a neutral solution is
 - A. = 7
 - B. < 7
 - C. > 7
 - D. None of the above

- 75. The purpose of core baking is to
 - A. Acelerate the solidification of the molten metal in the risers to increase production rate
 - B. Retard the solidification of the molten metal in the riser to ensure that the casting gets adequate feeding of molten metal.
 - C. Ensure direct contact of molten metal with graphite
 - D. None of the above
- 76. When a wheel is pressed on an axle during assembly of a wheel set, the fit is a
 - A. Transition Fit
 - B. Clearance Fit
 - C. Sliding Fit
 - D. Interference Fit
- 77. Select the most appropriate instrument for measuring the chemical composition of steel
 - A. Spectrometer
 - B. Micrometer
 - C. Thermometer
 - D. Millimeter
- 78. The furnaces used for melting steel scrap in Steel Melting Shop of RWF are
 - A. Oil Fired Furnaces
 - B. Coal Fired Furnaces
 - C. Electric Arc Furnaces
 - D. Boiler Furnaces
- 79. In a furnace, the purpose of a recuperator is to
 - A. Cooling inlet air and heating the exhaust gas
 - B. Transfer heat from the exhaust gas to the inlet air in order to pre-heat the inlet air
 - C. Cool the furnace walls
 - D. Reduce emission of toxic gases
- 80. Material used for manufacture of pouring tube is
 - A. Ceramic
 - B. Plastic
 - C. Carbide
 - D. Polymer
- 81. Which of the following symbols is used to denote surface finish in an engineering drawing?

A.	1
В.	O
C.	umham.
D.	- <u>D</u> -

82.	1 micron is mm A. 10 ⁻⁶ B. 10 ⁻³ C. 10 ⁻⁵ D. 10 ⁻²
83.	The non-destructive tests conducted on an axle in order are
	 A. Tensile strength, Charpy impact test B. Elongation, Rockwell hardness test C. Ultrasonic, Radial, Magnetic Particle test D. Ultrasonic, BHN
84.	The emergency spares are A. Recouped on a maxima-minima policy B. Non Stock items C. Imprest Stores D. None of the above
85.	Ferro silicon is added to increase the percentage of in molten metal A. Iron B. Manganese C. Carbon D. Silicon
86.	Closure test is done for: A. 1 in 500 coach wheels B. 1 in 1000 BOXN wheels C. 1 in 100 wheels of any type D. Both (A)&(B) are correct
	As per bloom specification of RWF, for axles to IRS R-43/92 (diesel/electric loco axles) ich of the following is true: A. Specified value of YS strength is not less than 50% of UTS B. UTS between 58 to 70 C. Both (A) and (B) are correct D. Both (A) and b) are incorrect
de	The freezing point of water is 32 degree Fahrenheit and the boiling point of water is 212 gree Fahrenheit. The corresponding values in degree Celsius are 0 degree and 100 grees respectively. What is the value of "Absolute Zero" in degree Fahrenheit? A273.15 B. 180 C459.67 D473
(i) (ii)	Read the following statements and identify the statement which is correct A servo motor can operate at higher torque than a stepper motor A servo motor is smaller in size than a stepper motor Servo motor and stepper motor are used for position control A. Statement (i) and (iii) are correct and statements (ii) is incorrect B. Statement (i) is incorrect and statements (ii) and (iii) are correct C. Statement (i) is correct and statements (ii) and (iii) are incorrect D. Statement (i) and (ii) are correct and statement (iii) is incorrect

90	Select	the	correct	statemen	t
90.	Select	uie	COLLECT	Statemen	ι

- A. Roller bearings are less sensitive to angular misalignments as compared to ball bearings
- B. It is possible to reuse a ball bearing by changing its inner race or outer race
- C. Ball bearings are suited for lighter loads and roller bearings are suited for heavier loads
- D. All of the above statements are correct
- 91. The difference between austenitic and ferritic stainless steel is
- (i) Austenitic stainless steel has higher chromium content than ferritic stainless steel
- (ii) Austenitic stainless steel is magnetic whereas ferritic stainless steel is non-magnetic
- (iii) Austenitic stainless steel has lower chromium content than ferritic stainless steel
- (iv) Austenitic stainless steel is non-magnetic whereas ferritic stainless steel is magnetic
 - A. Statement (i) and (ii) are correct, Statement (iii) and (iv) are incorrect
 - B. Statement (iii) and (iv) are correct, Statement (i) and (ii) are incorrect
 - C. Only Statement (i) is correct, statements (ii), (iii) and (iv) are incorrect
 - D. None of the statements (i), (ii), (iii) or (iv) are correct
- 92. Select the statement which is true in the context of LHB Coach and an EMU coach
 - A. LHB coach wheelset is fitted with cartridge taper roller bearings, whereas EMU coach wheelset is fitted with spherical roller bearings
 - B. LHB coach wheelset is fitted with spherical roller bearings, whereas EMU coach wheelset is fitted with cartridge taper roller bearings
 - C. LHB coach wheelset is fitted with cylindrical roller bearings whereas EMU coach wheelset is fitted with plain bearings
 - D. None of the above statements are true
- 93. Select the statement which is true in the context of the iron-carbon diagram
 - A. Alpha ferrite is a solid solution of Carbon in Face Centered Cubic iron
 - B. Alpha ferrite is a solid solution of Carbon in Body Centered Cubic iron
 - C. Gamma ferrite is a solid solution of Carbon in Body Centered Cubic iron
 - D. Alpha austenite is a solid solution of Carbon in Body Centered Cubic iron
- 94. Financial appraisal of projects is worked out using
 - A. DCF technique
 - B. PERT
 - C. Depreciation method
 - D. None of the above
- 95. Detailed Estimate need not be prepared for works costing less than
 - A Rs. 10 lakhs
 - B. Rs. 5 lakhs
 - C. Rs. 3 lakhs
 - D. Rs. 2 lakhs
- 96. Special limited tenders can be invited for specialized works from _____ agencies
 - A. 6 and above
 - B. 4 and above
 - C. 2 and above
 - D. None of the above

97.Outstanding quantities against all live purchase orders are termed as A. Covered dues B. Uncovered dues C. In process dues D. Dead dues
98. Purchase of imported WTA items is handled by A. RWF B. ICF C. Zonal Railways D. Railway Board
99. Stock which provide for an emergency in case of default by the suppliers and also to take care of fluctuations in consumptions, is known as A. Emergency stock B. Buffer stock C. Ordinary stores D. Custody stock
100. Convener of the tender committee in stores purchases is the A. Technical member B. Accounts member C. Mechanical member D. Stores member
101. The States of India have been divided into how many regions for the purpose of Rajbhashacorrespondence? A. 3 B. 4 C. 5 D. 6
102. Which Ministry makes policy decisions regarding Official Language? A. Ministry of Railways B. Ministry of Home Affairs C.Ministry of Human Resource Development D. All of the above
 103. Which of the following does not come under section 3(3) of the Official Language Act ? A. Resolution B. General Orders C. Invitation Cards D. Tender notices
104. Who shall be responsible to ensure that documents coming under section 3(3) are issued inbilingual? A.Senior .RajbhashaAdhikari B.Administrative Head of the Office C. Officer signing the documents D. The employee preparing the document.

- 105. How many languages are enlisted in the 8th Schedule at present?
 - A. 18
 - B. 14
 - C. 22
 - D. 17
- 106. An Officer /employee shall be deemed to possess working knowledge of Hindi when:
 - A. He has passed matriculation or equivalent or a higher examination with Hindi as one of thesubjects.
 - B.Passed the pragya exam.
 - C.If he declares himself to have acquired working knowledge of Hindi in the prescribed form.
 - D.All the above.
- 107. Which of the Union Territories come under 'B' region?
 - A. Lakshadweep
 - B. Andaman & Nicobar Island
 - C.Chandigarh, Dadara and Nagar Haveli
 - D. Delhi
- 108. The documents coming under Section 3(3) of the Official Language Act should be issued in language /languages.
 - A.Only in Hindi
 - B.In Hindi and in English
 - C.Only in English
 - D. In Hindi or in English
- 109. As per Official Language Rules, 1976, the question of whether a document is of technical or legal nature is divided by-
 - A. Head of the department /Officer
 - B. Issuer of the document
 - C. The Official translation cell
 - D. The president of India
- 110. In what order should be the languages written in the name boards displayed in Central GovernmentOffices?
 - A.Hindi, English, Regional Language.
 - B.Regional Language, English, Hindi
 - C.Regional Language, Hindi, English
 - D. Hindi, Regional Language, English